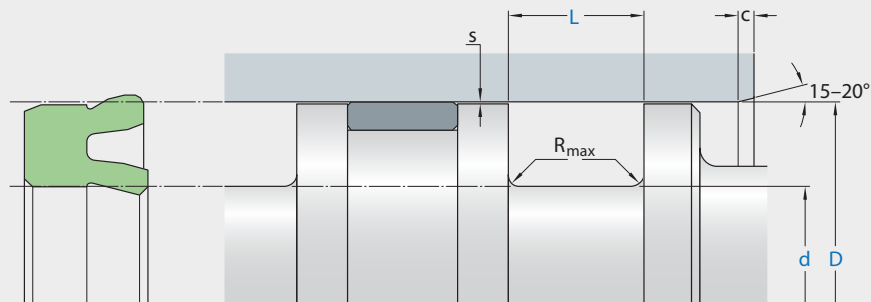


K05-R



Ordering dimensions in blue

Surface roughness	R_{tmax}	R_a
Sliding surface	$\leq 2,5 \mu m$	$0,05-0,2 \mu m$
Bottom of groove	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
Groove face	$\leq 15 \mu m$	$\leq 3 \mu m$

Bearing area: 50-95% and a cutting depth of $0,5 R_z$, based on $C_{ref} = 0\%$

Standard dimensions

D	H9	d	L	R_{max}	c	s^*
over	incl.	h10	+ 0,2			
mm						
13	25	D - 8	6,0	0,4	3,5	0,33
25	50	D - 10	7,0	0,4	4,0	0,37
50	75	D - 12	8,0	0,4	4,5	0,42
75	150	D - 15	10,0	0,4	5,0	0,46
150	300	D - 20	12,0	0,4	6,0	0,54
300	500	D - 25	18,0	0,4	8,5	0,61
500	750	D - 30	20,0	0,4	10,0	0,67
750		D - 40	26,0	0,4	13,0	0,67

application



not bolded symbols; please consult our technical for application limitations

* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

operating parameters & material

diameter range: up to 600 mm

material	temperature	max. surface speed	max. pressure	hydrolysis	dry running	wear resistance
Ecorubber 1	-30 °C ... +100 °C	1 m/s	25 bar (2,5 MPa)	-	-	O
Ecorubber 2	-20 °C ... +200 °C	1 m/s	25 bar (2,5 MPa)	-	-	O
Ecorubber 3 ¹	-50 °C ... +150 °C	1 m/s	25 bar (2,5 MPa)	++	-	O
Ecorubber H	-25 °C ... +150 °C	1 m/s	25 bar (2,5 MPa)	+	O	+

the stated operation conditions represent general indications. it is recommended not to use all maximum values simultaneously. surface speed limits apply only to the presence of adequate lubrication film.

¹ attention: not suitable for mineral oils!

++ ... particularly suitable

o ... conditional suitable

+ ... suitable

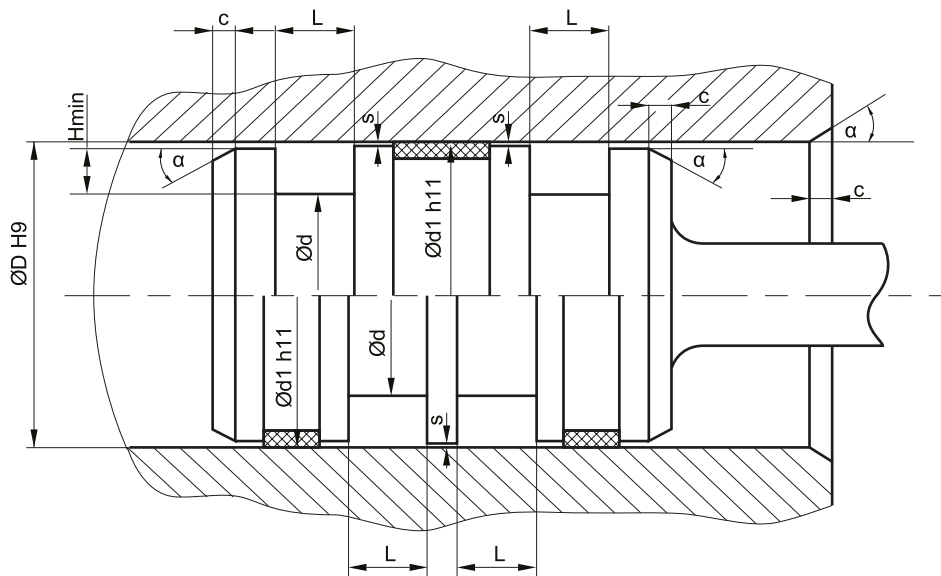
- ... not suitable

for detailed information regarding chemical resistance please refer to our „list of resistance“. for increased chemical and thermal resistance rubber materials are to be preferred, attention should be paid to restrictions for pressure range and wear resistance.

mode of installation

for inside diameters of 25mm and more, the seal can generally be slipped over the piston and snapped into closed grooves. due to occurring deformation force at installation, assembly aid tools are to be used for large cross-sections. the material deformation should not exceed the value of 30%, otherwise the permanent deformation would be too large.

recommended mounting space:



plastic guiderings (wearbands) have to feature a adequate cutting gap (recommendation: 2-5% of D). if metallic guides are used, spiral grooves shall be provided. smaller values for H_{min} will ease the installation (reduced elongation and mounting force) but the height of the retaining collar has to be sufficient to assure a stable fit in the housing (larger than $c/2$, smaller retaining collars will increase the danger of eversion of the profile).

insertion chamfer:

in order to avoid damage to the piston seal during installation, the piston and the housing is to be chamfered and rounded as shown in the "recommended mounting space" drawing. the size of chamfer depends on the seal type and profile width.

cs (mm)	c (mm)	
	$\alpha = 15^\circ \dots 20^\circ$	$\alpha = 20^\circ \dots 30^\circ$
4	3,5	2
5	4	2,5
6	4,5	3
7,5	5	4
10	6	5
12,5	8,5	6,5
15	10	7,5
20	13	10

instead of a chamfer, the piston can also be designed with a radius. recommended size of the radius is equal to size of chamfer ($R=c$).